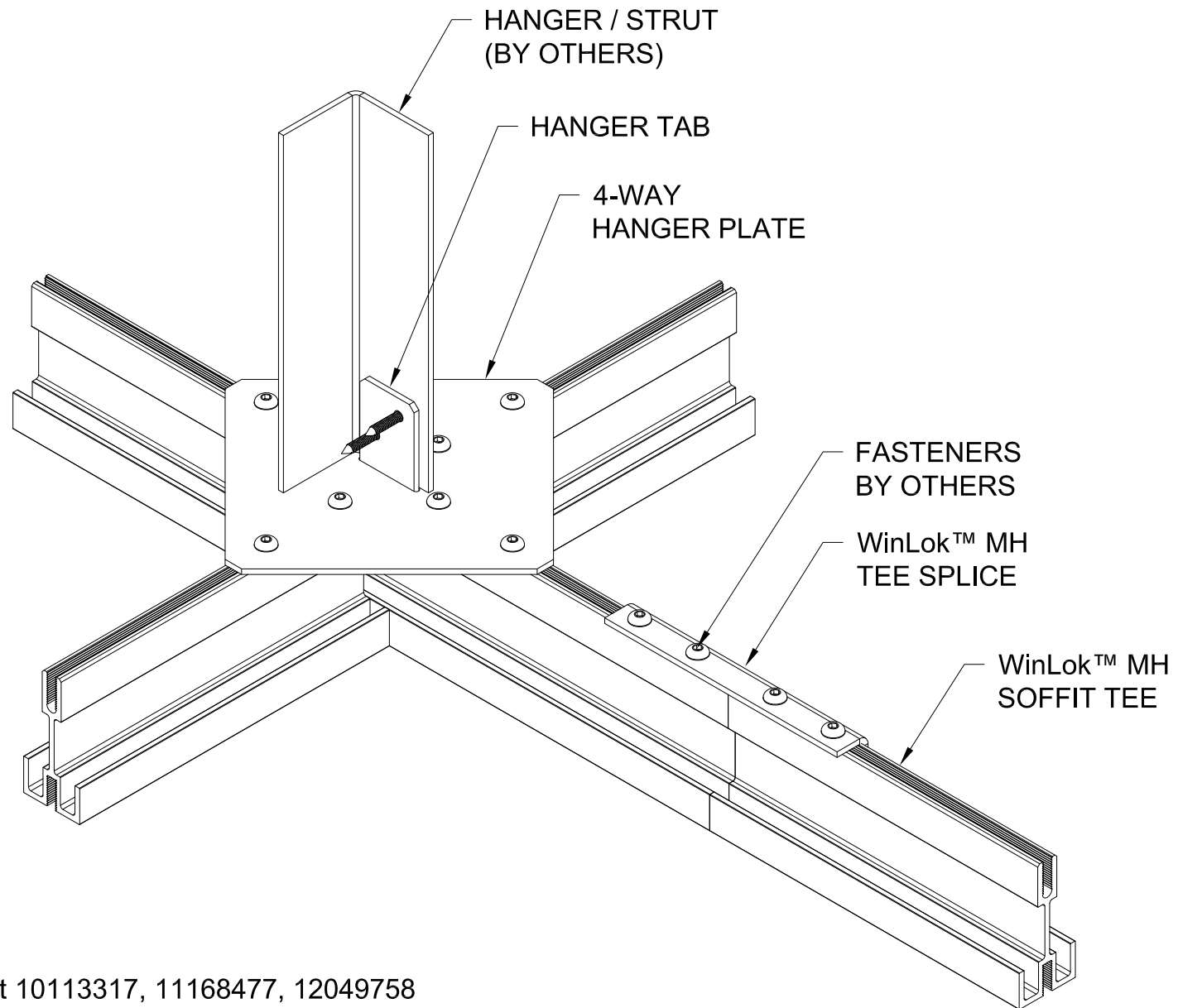


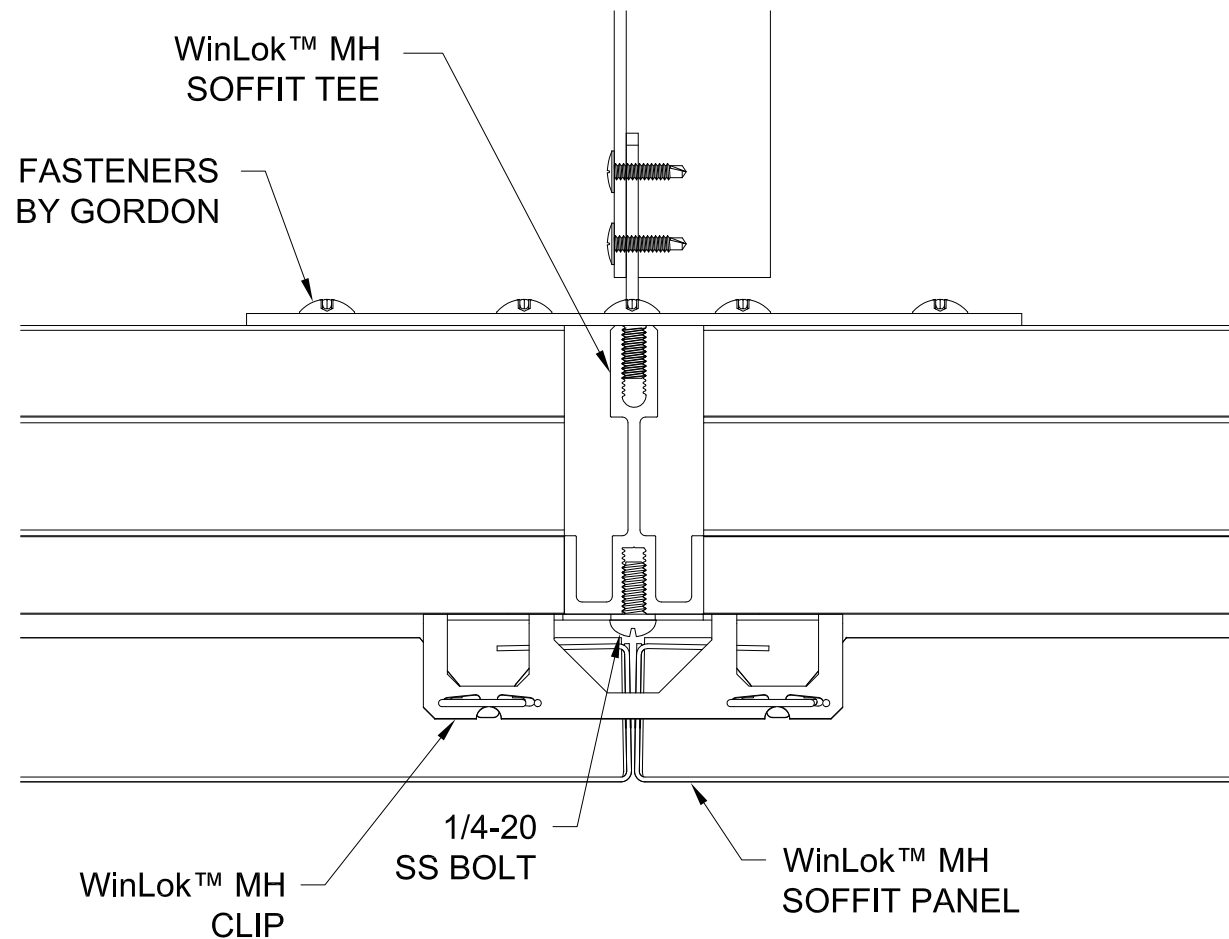


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GRID ASSEMBLY

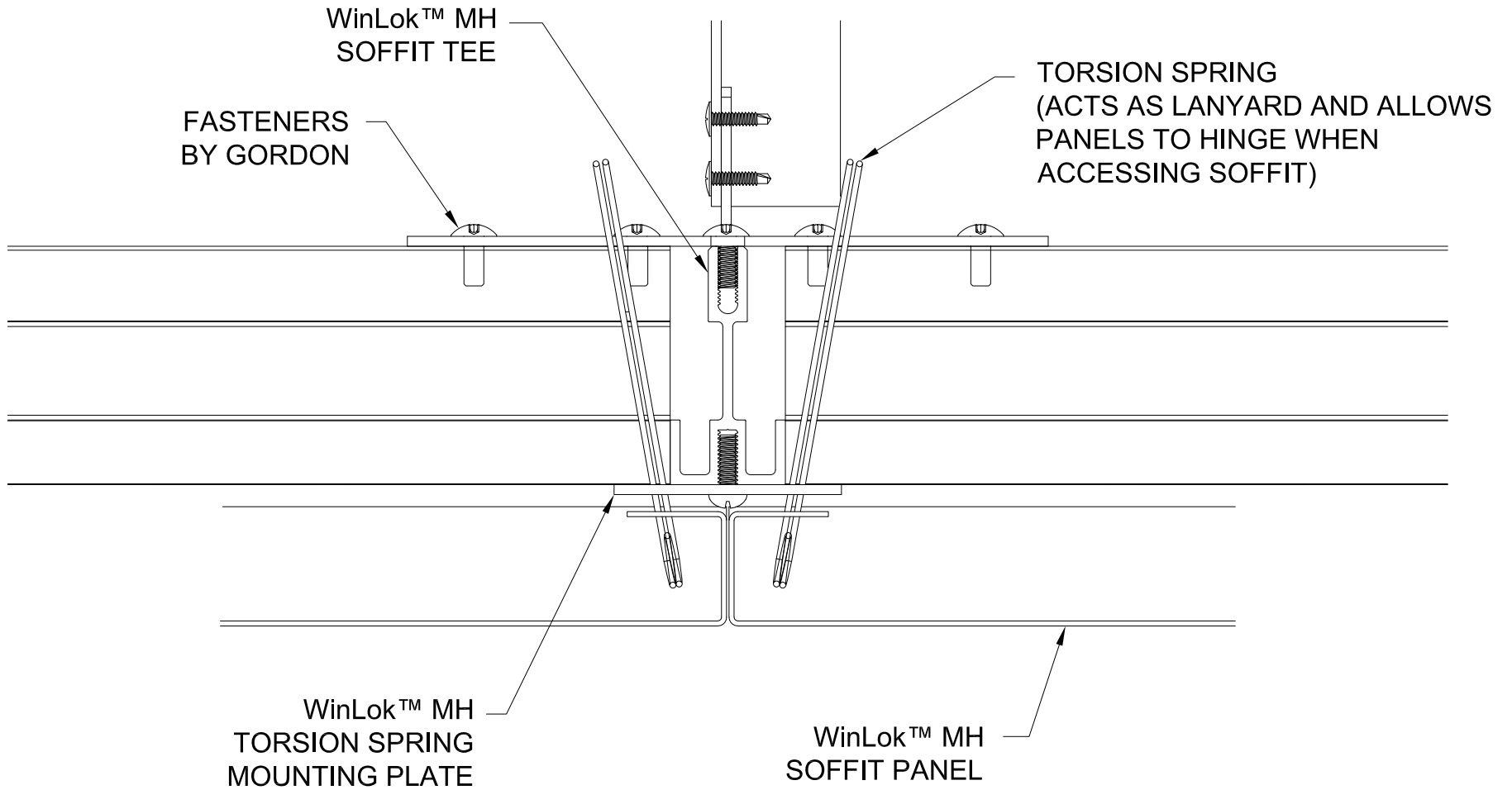


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PANEL JOINT SECTION

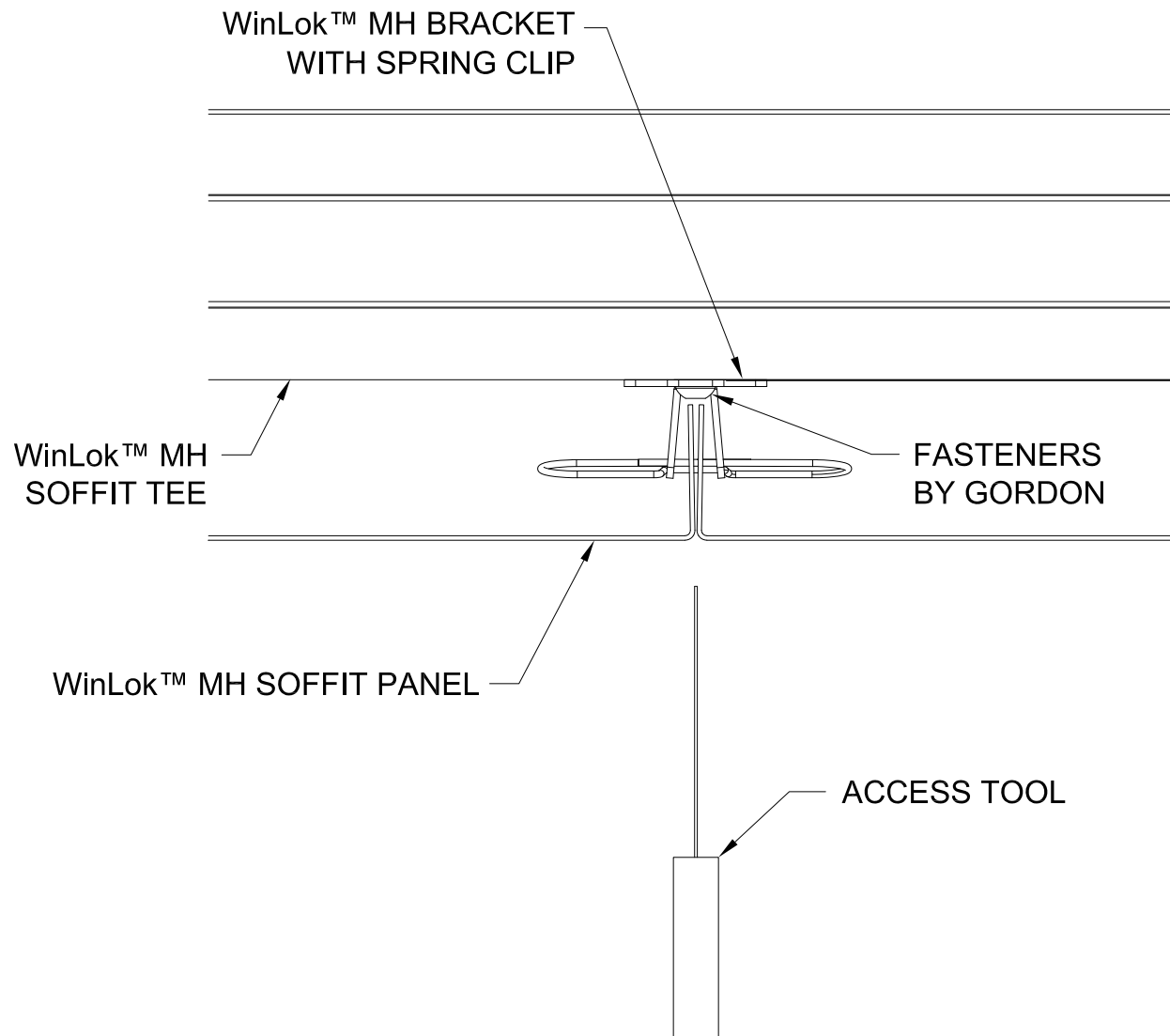


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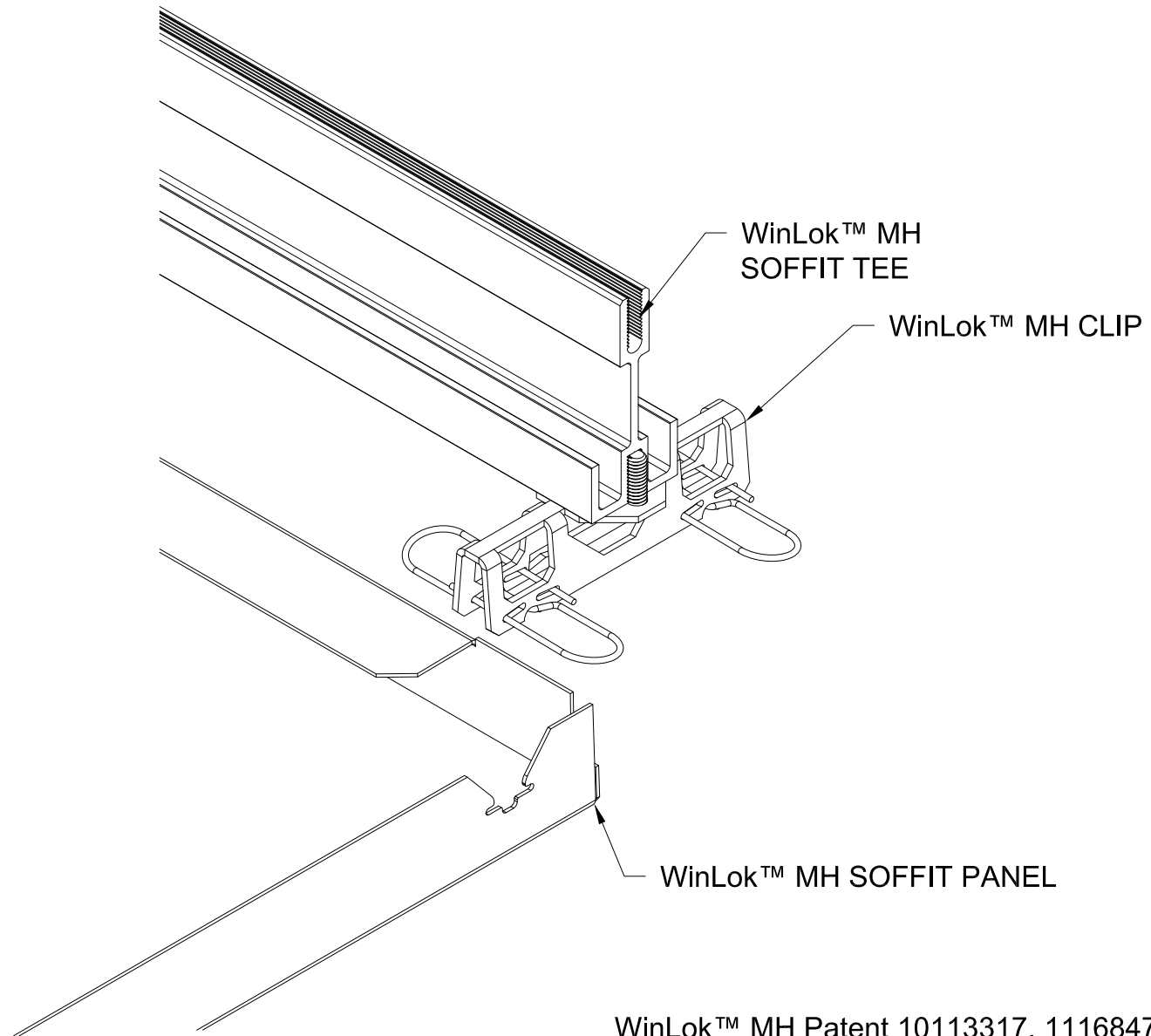
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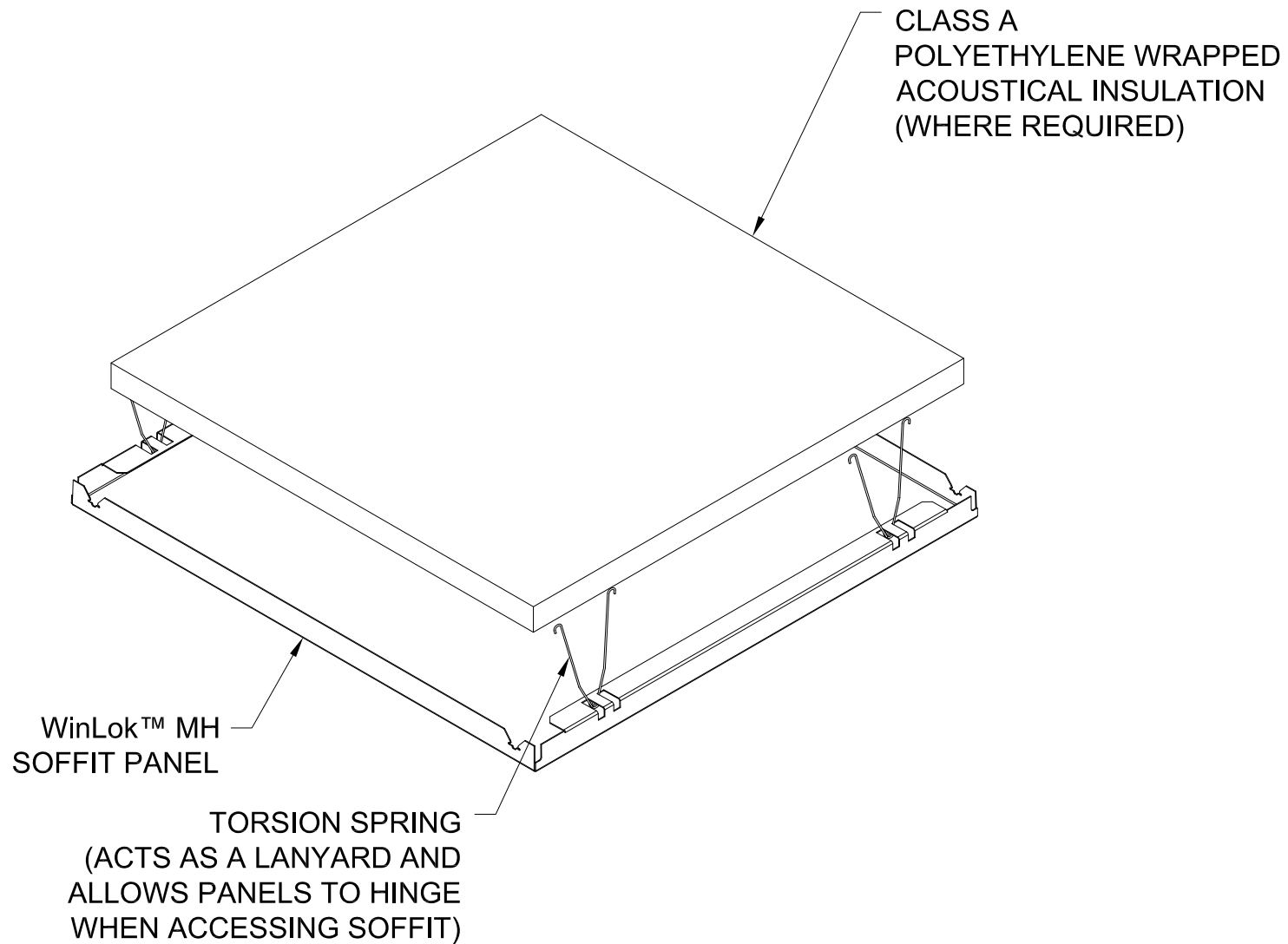


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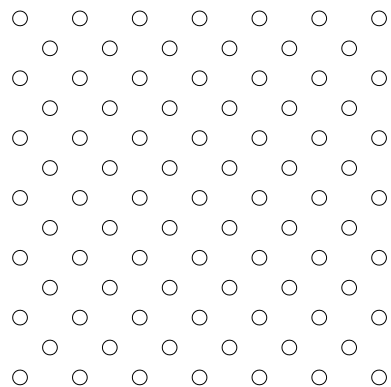


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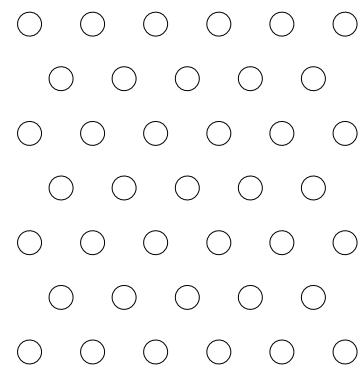
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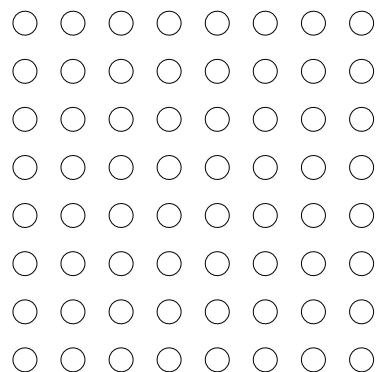
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PANEL ASSEMBLY DETAILS



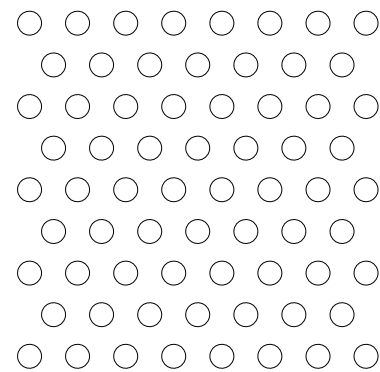
R564-732DG10
5/64" HOLES ON 7/32"
DIAGONAL CENTERS
10% OPEN AREA



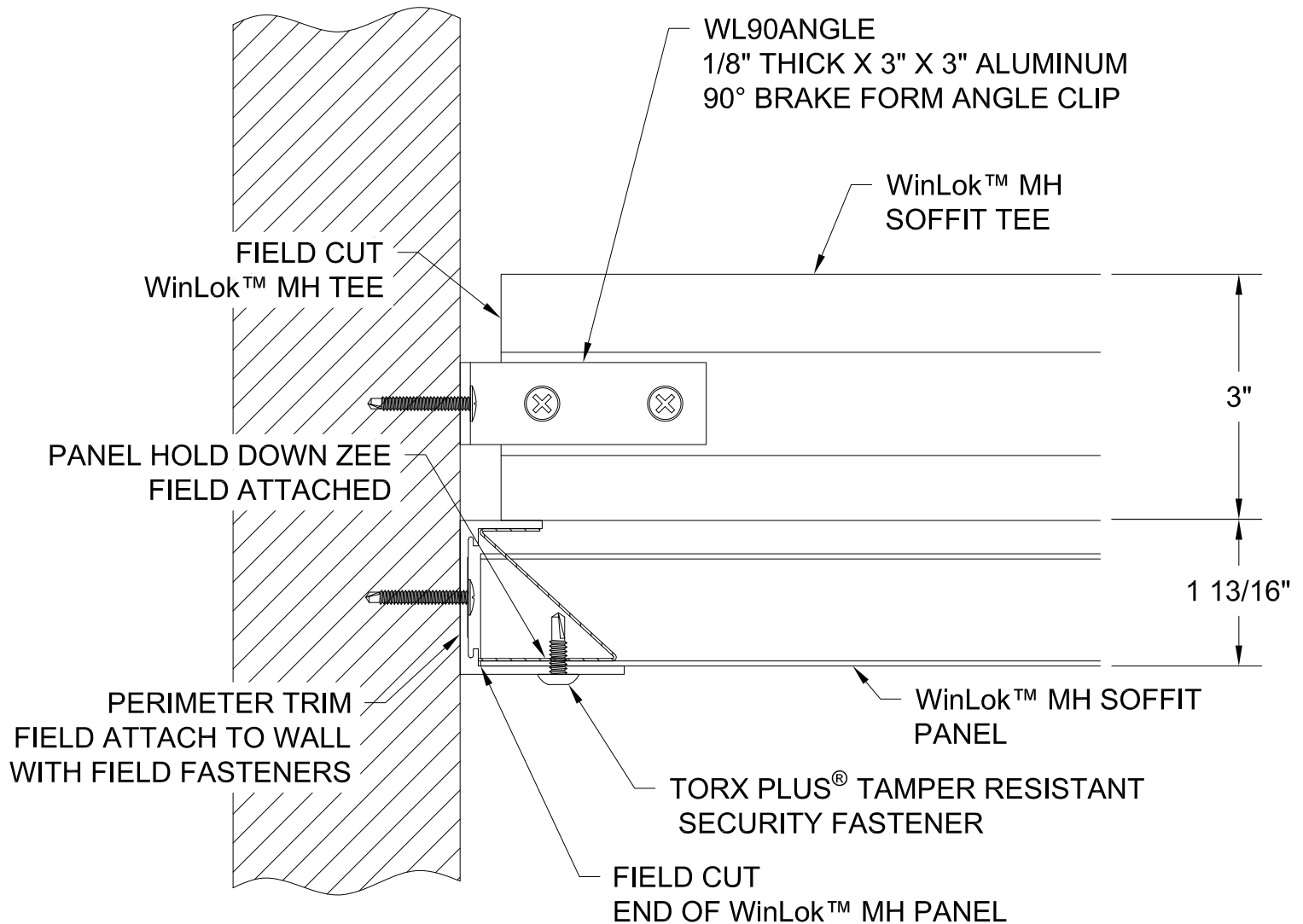
R18-216SG13
1/8" HOLES ON 21/64"
STAGGERED CENTERS
13% OPEN AREA



R18-14ST20
1/8" HOLES ON 1/4"
STRAIGHT CENTERS
20% OPEN AREA



R18-14SG23
1/8" HOLES ON 1/4"
STAGGERED CENTERS
23% OPEN AREA



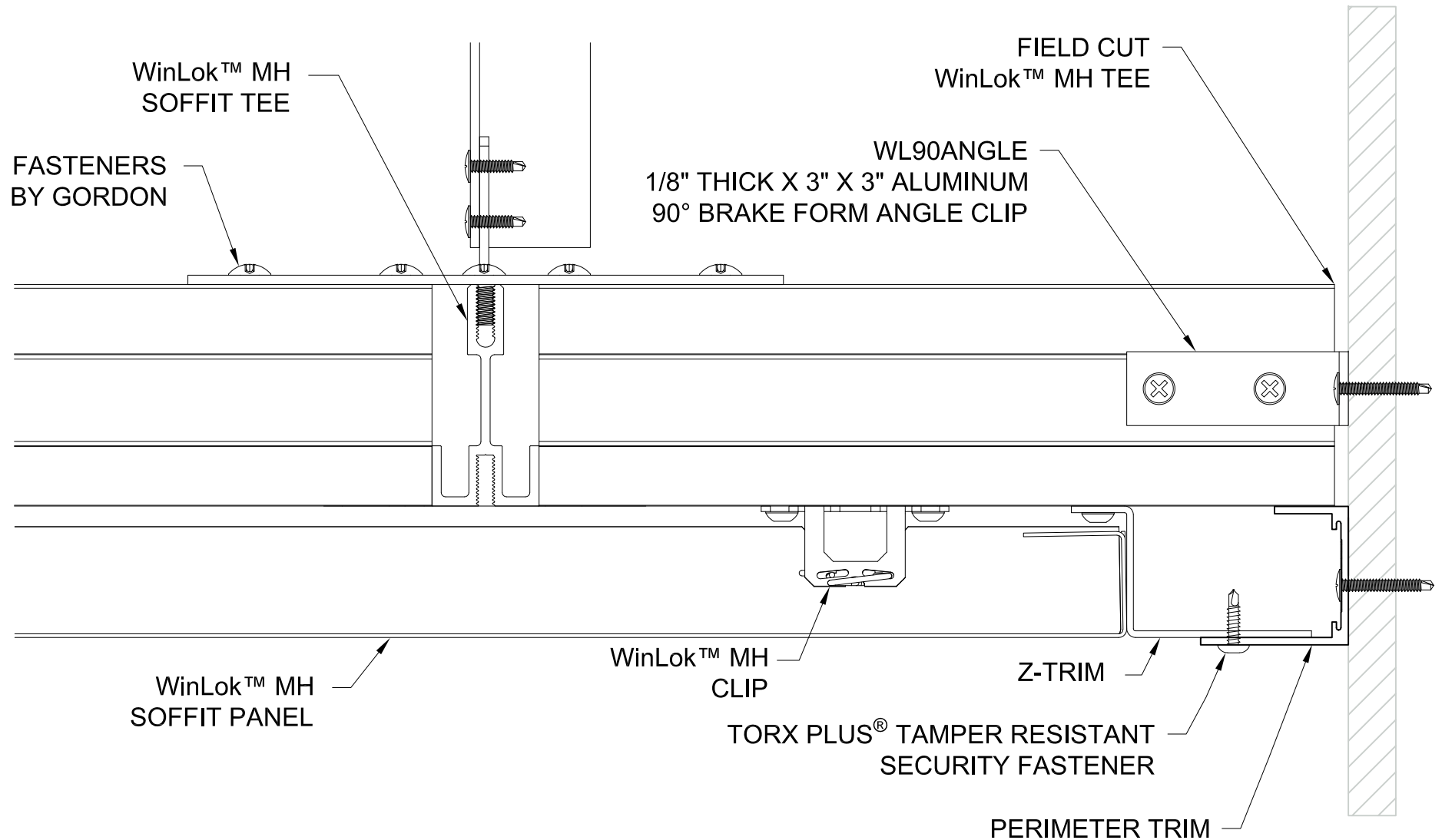
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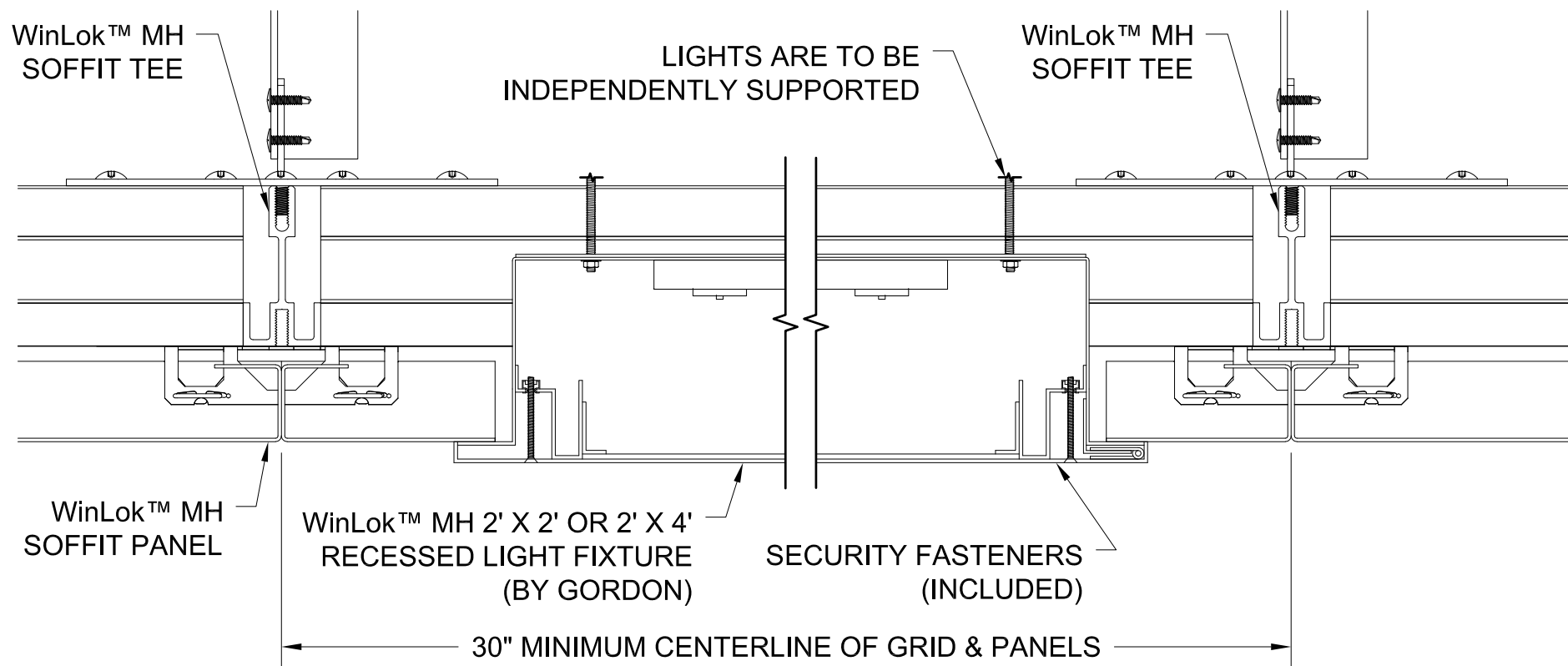
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